

## *Installation Instructions for the Replacement Kit:*

# W H I - B A R S E A L E R S

*\*\*Always unplug the unit from the power source before making any repairs.*

### **REMOVING OLD PARTS**

1. There are 2 Teflon adhesives used, one is under (bottom), and one is on top of the heating element.
2. Peel off the Teflon adhesive strip that covers the heating element (top).
3. Loosen the screw that holds the heating element. *A hole is provided for easy access on the base (platform) of the sealer to reach the rear element screw.* Simply tilt the unit to loosen the screw.
4. Squeeze the spring on the heating element hook at the front sealer's arm and release the heating element. Make sure you don't lose the spring hook and the plastic washer.
5. Peel off the Teflon adhesive under the heating element.

### **INSTALLING NEW REPLACEMENT PARTS**

*\*A good rule of thumb is to replace the Teflon adhesive each time you change the heating element.*

1. Install a new Teflon adhesive on the seal arm, making sure that it extends past the red fiber plate on the metal seal arm. The Teflon adhesive serves as a barrier between the metal seal arm and the heating element. Never allow the heating element to come in direct contact with the sealer's arm because it will damage the timer.
2. Place a new heating element over the Teflon adhesive. Fix the rear end of the heating element by attaching the screw through the eyelet. Tighten the screw.
3. Attach the heating element, spring, and plastic washer to the terminal hook in the front by the handle knob.
4. Squeeze the spring and insert the terminal hook to its original position at the sealer's arm. Make sure it is properly positioned.
5. Place another piece of Teflon adhesive over the heating element. This Teflon adhesive will prevent any thermoplastic from sticking to the heating element.

### **CHANGING THE BLADE ON THE CUTTING BRACKET:**

*\*Use extreme caution when changing out and replacing the blade. The old blade may also have a sharp edge.*

1. Slide the cutting bracket to the notched slot in the groove of the sealer's arm and pull upward to remove the entire cutting bracket (with the old blade attached.)
2. Lay the cutting bracket on the table with the screw head pointing up.
3. Using a screwdriver, loosen the screw which holds the blade plate. Slide out the blade with caution.
4. Put on a new blade and then the blade plate. Be sure the blade plate latch is in the second predrilled hole from the tip of the cutting blade.
5. Make sure that both the blade and the blade plate are in position under the grooves of the cutting bracket before screwing back the screw from the back side of the cutting bracket.
6. Place the complete cutting bracket into the groove on the sealer's arm by placing the bracket through the notched slot first. The blade side should face toward the heating element side of the sealer.

*Note: Always remove the safety wax on the new blade before using the blade to cut your thermoplastic material.*